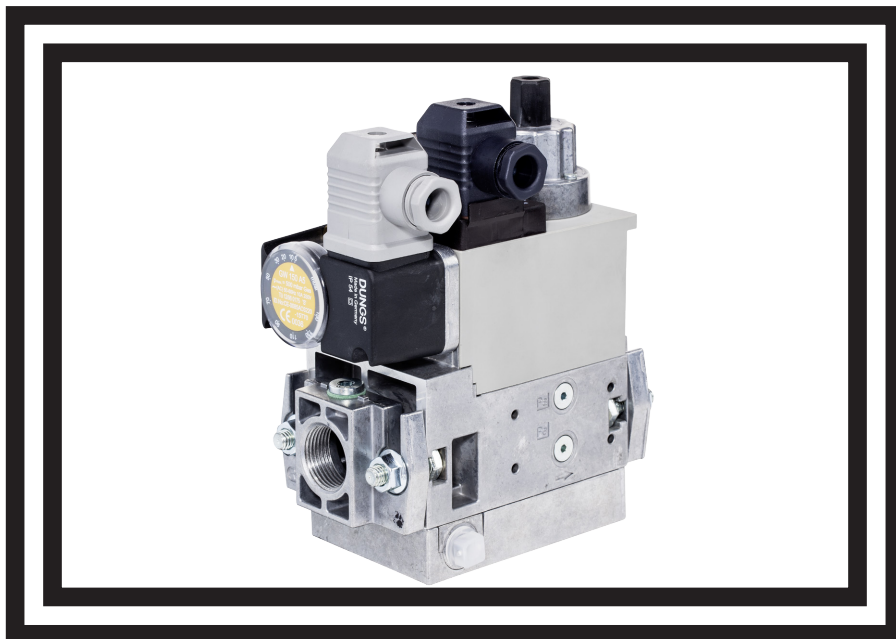


# **Flam**<sup>®</sup>

## **Heating Technology**

User Manual

**MB-D(LE) 405 - 412 B01**



Dungs Gas  
Valve

English

## Technical description

The DUNGS GasMultiBloc® integrates filter, regulator, valves and pressure switches in one compact fitting.

- Dirt trap: Fine mesh-sieve
- One regulator and two valves: B01
- Two valves are fast opening
- One valve is fast opening and one valve is slow opening
- Solenoid valves up to 360 mbar (36 kPa) as per DIN EN 161 Class A Group 2
- Sensitive setting of output pressure by proportional regulator as per DIN EN 88 Class A Group 2
- High flow rates with low pressure drop
- DC solenoid drive interference degree N
- Main volume restrictor at valve V2
- Hydraulic opening delay
- Flange connections with pipe threads as per ISO 7/1
- Simple mounting, compact, light-weight

The modular system permits individual solutions by using external ignition gas tap in connection with separately controlled valves, by adding a valve proving system, mini/maxi pressure switches, pressure limiters, limit switch V2.

## Application

The modular system permits individual solutions in gas safety and regulator engineering. Suitable for gases of families 1, 2, 3 and other neutral gaseous media.

## Approvals

EC type test approval as per EC Gas Appliance Directive: MB...405-412 B01 CE-0085 AP 3156

EC type test approval as per EC Pressure Equipment Directive: MB...405-412 B01 CE0036

Approvals in other important gas consuming countries.

## Specifications

Nominal diameters

Flange with pipe threads as per ISO 7/1 (DIN 2999)

MB...405/407 B01

Rp 1/2, 3/4

and their combinations

MB...410/412 B01

Rp 3/4, 1, 1 1/4

and their combinations

## Max. operating pressure

360 mbar (36 kPa)

## Output pressure ranges

MB... S20/S22 pa: 4 mbar (0.4 kPa) to 20 mbar (2 kPa)

MB... S50/S52 pa: 4 mbar (0.4 kPa) to 50 mbar (5 kPa)

## Media

Gases of families 1, 2, 3 and other neutral gaseous media

## Ambient temperature

-15°C to +70°C (Do not operate MB-D below 0°C in liquid gas systems.)

Only suitable for gaseous liquid gas, liquid hydrocarbons destroy sealing materials.)

## Dirt trap

Fine mesh-sieve, replacement only possible by dismantling the fitting.

## Pressure switches

Types GW A5, GW A2, NB A2, ÜB A2 mountable as per DIN EN 1854.

For further information, refer to Datasheet GW A2 No. 215 183 and Datasheet GW A5 No. 225 901.

## Pressure regulator

Pressure regulator compensated for residual pressure, leakproof seal when switched off by means of valve V1 as per DIN EN 88 Class A.

Setpoint spring permanently installed (no spring exchange possible). A vent line above roof is not required. Internal pulse tap provided.

## Solenoid valve V1

Valve as per DIN EN 161 Class A Group 2, fast closing, fast opening

## Solenoid valve V2

Valve as per DIN EN 161 Class A Group 2

|        | Valve V2 design |              | Main volume restrictor |
|--------|-----------------|--------------|------------------------|
| MB     | fast closing    | fast opening | without                |
| MB-D   | fast closing    | fast opening | with                   |
| MB-DLE | fast closing    | slow opening | with                   |
| MB-LE  | fast closing    | slow opening | without                |

## Measuring/ignition gas connection

For G 1/8 as per DIN ISO 228, refer to Pressure taps on page 4

## Burner pressure monitor pBr

Connection downstream of valve V2, pressure switch A2 mountable on adapter laterally

## Voltage / frequency

50-60 Hz 220-230 V AC - 15% + 10%

Other preferred voltages: 240 VAC, 110-120 VAC, 48 VDC, 24-28 VDC

## Electrical connection

Plug connection as per DIN EN 175301-803 for valves and pressure switches

**Rating/power consumption:** Refer on page 4

**Switch-on duration:** 100%

**Degree of protection:** IP 54 as per IEC 529 (EN 60529)

**Radio interference:** Interference degree N

**Materials of gas-conveying parts**

**Housing:**

Aluminium die casting

**Diaphragms, seals:**

NBR basis, Silopren (silicone rubber)

**Solenoid drive:**

Steel, brass, aluminium

**Installation position**

Solenoid vertically upright or lying horizontally as well as its intermediate positions

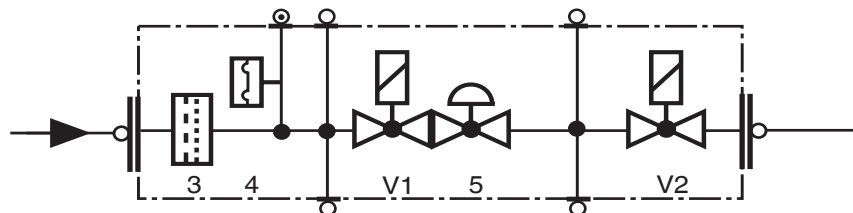
**Closed position signal contact**

Closed position signal contact, type K01/1 (DIN-tested), mountable on V2

| Equipment variants<br>GasMultiBloc®...B01<br>Single-stage function | 405 B01 | 407 B01 | 410 B01 | 412 B01 |   |
|--|---------|---------|---------|---------|---|
| MB   | •       | •       | •       | •       |   |
| MB-D   | •       | •       | •       | •       |   |
| MB-DLE   | •       | •       | •       | •       |   |
| MB-LE  | •       | •       | •       | •       |   |
| Microfilter with sieve   | •       | •       | •       | •       |   |
| Gas pressure switch<br>downstream of filter                        | •       | •       | •       | •       |   |
| downstream of valve V2 on adapter laterally                        | •       | •       | •       | •       |   |
| downstream of valve V2 on flange with adapter                      | •       | •       | •       | •       |   |
| Pressure regulator   | •       | •       | •       | •       |   |
| Valve V1, double seat  | •       | •       | •       | •       |   |
| Valve V2, single seat  | •       | –       | •       | –       |   |
| Valve V2, double seat  | –       | •       | –       | •       |   |
| Valves controlled together   | •       | •       | •       | •       | S 20, S 50                                      |
| Valves controlled separately                                       | •       | •       | •       | •       | S 22, S 52                                      |
| Flange Rp 1/2  | •       | •       | –       | –       | • = possible<br>(•) = on request<br>- = not pos |
| Rp 3/4   | •       | •       | •       | •       |   |
| Rp 1   | –       | –       | •       | •       |   |
| Rp 1 1/4   | –       | –       | •       | •       |   |

**MB-...B01 version**

- V1 = Valve 1
- V2 = Valve 2
- 3 = Dirt trap
- 4 = Pressure switch
- 5 = Regulator



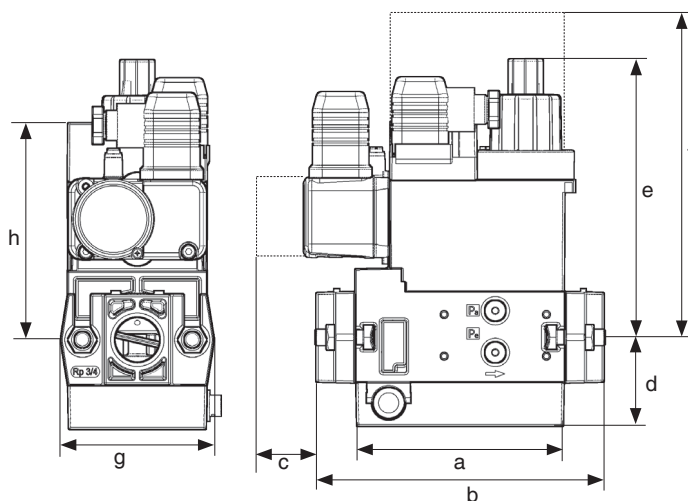
Mounting of VPS 504 valve proving system possible  
 Mounting of K01/1 closed position signal contact

## Type key of MultiBloc®

MB- XX XXX XX BOX SXX

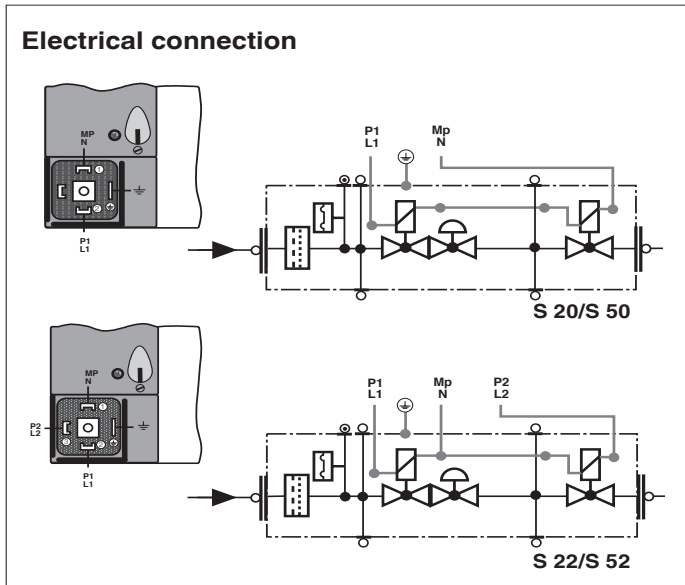
- **Control of V1 and V2**  
0 = common  
2 = separated
- **Outlet pressure    Inlet pressure**  
2 = 4 - 20 mbar    up to 360 mbar  
5 = 4 - 50 mbar    up to 360 mbar
- **S = Series (type-independent)**
- **Gas train schematic diagram**  
1 = two A valves for main gas + regulator  
7 = two A valves for main gas, one A valve together with V1 as internal bypass around V2 + regulator
- **Design type (generation) B**
- **Construction size, nominal diameter**  
403 = DN 10, V2 = Single-seat valve  
405 = DN 15, V2 = Single-seat valve  
407 = DN 20, V2 = Double-seat valve  
410 = DN 25, V2 = Single-seat valve  
412 = DN 32, V2 = Double-seat valve  
415 = DN 40, V2 = Double-seat valve  
420 = DN 50, V2 = Double-seat valve
- **Opening behaviour + main volume restrictor**  
without = (MB or MB-ZR)  
-D    = Main volume restrictor  
-LE    = adjustable opening behaviour  
-DLE = D + LE combination
- without = single stage  
ZR    = double-stage with partial volume setting first stage
- **MultiBloc**

## Dimensions [mm]



c = Space requirement for cover of pressure switch  
f = Space requirement for exchanging the solenoid

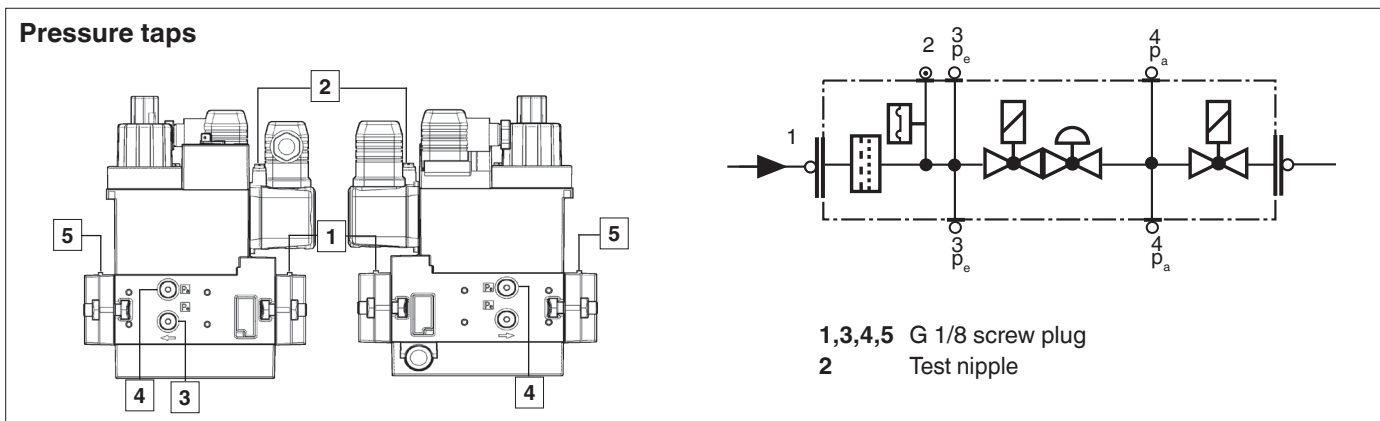
| Typ                      | Rp       | Opening time | Dimensions [mm] |     |    |    |     |     |    |     | Weight [kg] |
|--------------------------|----------|--------------|-----------------|-----|----|----|-----|-----|----|-----|-------------|
|                          |          |              | a               | b   | c  | d  | e   | f   | g  | h   |             |
| MB-D 405 B.../407 B...   | Rp 1/2   | < 1 s        | 110             | 151 | 40 | 46 | 100 | 185 | 74 | 115 | 2,5         |
| MB-DLE 405 B.../407 B... | Rp 3/4   | < 20 s       | 110             | 151 | 40 | 46 | 140 | 185 | 74 | 115 | 2,6         |
| MB-D 410 B.../412 B...   | Rp 1     | < 1 s        | 140             | 185 | 40 | 55 | 125 | 245 | 90 | 135 | 4,9         |
| MB-DLE 410 B.../412 B... | Rp 1 1/4 | < 20 s       | 140             | 185 | 40 | 55 | 160 | 245 | 90 | 135 | 5,0         |



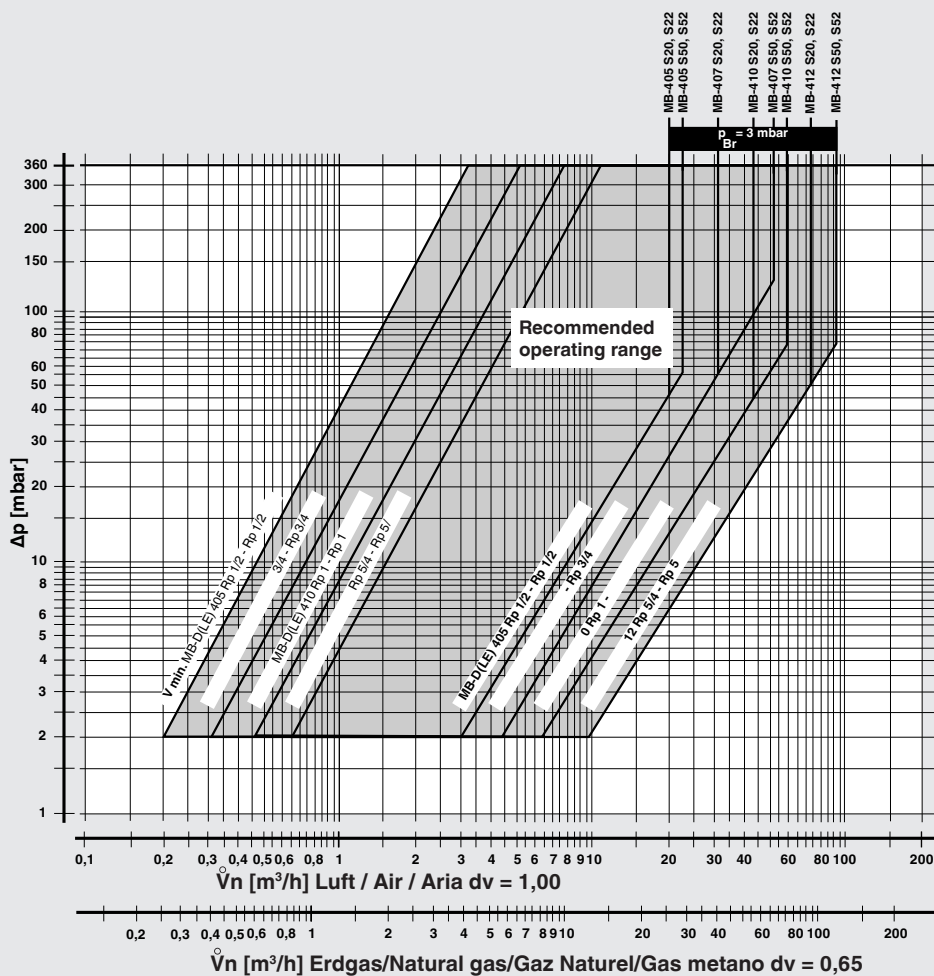
### Rating / power consumption

[VA] ~-(AC) 230 V; +20 °C:

|                        |    |
|------------------------|----|
| <b>MB 405/407 S 20</b> | 32 |
| <b>MB 405/407 S 50</b> | 36 |
| <b>MB 405/407 S 22</b> | 46 |
| <b>MB 405/407 S 52</b> | 46 |
| <b>MB 410/412 S 20</b> | 55 |
| <b>MB 410/412 S 50</b> | 55 |
| <b>MB 410/412 S 22</b> | 96 |
| <b>MB 410/412 S 52</b> | 96 |



## Volumetric flow pressure loss characteristics in regulated state with fine mesh-sieve



$$f = \sqrt{\frac{\text{Dichte Luft / Spec. weight air / poids spécifique de l'air / peso específico aria}}{\text{Dichte des verwendeten Gases / Spec. weight of gas used / poids spécifique du gaz utilisé / peso específico del gas utilizado}}}$$

| Gas type | Spec. Wgt. [kg/m³] | dv   | f    |
|----------|--------------------|------|------|
| Nat. gas | 0.81               | 0.65 | 1.24 |
| City gas | 0.58               | 0.47 | 1.46 |
| LPG      | 2.08               | 1.67 | 0.77 |
| Air      | 1.24               | 1.00 | 1.00 |

$$\dot{V}_{\text{verwendetes Gas/gas used/ gaz utilisé/gas utilizzato}} = \dot{V}_{\text{Luft/air/aria}} \times f$$

We reserve the right to make any changes in the interest of technical progress.

**GasMultiBloc®**  
**Combined regulator and**  
**safety shut-off valves**  
**Single-stage function**

**MB-D(LE) 405 - 412 B01**